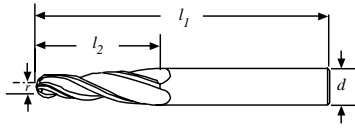


3 Flute - Single End - Taper Spiral - Ball End



Shank Diameter d	Center Line Angle	Radius r	Appx. Length Of Cut l ₂	Overall Length l ₁	Uncoated	Ti-NAMITE (TiN)	Ti-NAMITE-C (TiCN)	Ti-NAMITE-A (AlTiN)
					EDP No.	EDP No.	EDP No.	EDP No.
1/4	1°	.062	1-1/2	3	32402	32403	32445	32470
1/4	1°30'	.062	1-1/2	3	32404	32405	32446	32471
1/4	2°	.062	1-1/4	3	32406	32407	32447	32472
1/4	3°	.062	1	3	32408	32409	32448	32473
1/4	5°	.062	3/4	3	32410	32411	32449	32474
1/4	7°	.062	1/2	3	32412	32413	32450	32475
1/4	10°	.047	1/2	3	32414	32415	32451	32476
3/8	1°	.093	1-3/4	3-1/2	32416	32417	32452	32477
3/8	1°30'	.093	1-3/4	3-1/2	32418	32419	32453	32478
3/8	2°	.093	1-3/4	3-1/2	32420	32421	32454	32479
3/8	3°	.078	1-3/4	3-1/2	32422	32423	32455	32480
3/8	5°	.062	1-1/2	3-1/2	32424	32425	32456	32481
3/8	7°	.062	1	3-1/2	32426	32427	32457	32482
3/8	10°	.062	3/4	3-1/2	32428	32429	32458	32483
1/2	1°	.125	2	4	32430	32431	32459	32484
1/2	2°	.125	2	4	32434	32435	32460	32485
1/2	3°	.125	2	4	32436	32437	32461	32486
1/2	5°	.125	1-1/4	4	32438	32439	32462	32487
1/2	7°	.093	1-1/4	4	32440	32441	32463	32488
1/2	10°	.062	1	4	32442	32443	32464	32489

E

Series 24 - End Mills - Ball End
Micrograin Solid Carbide
3 Flute - Taper Spiral - Straight Shank
- Right Hand Cutting

ES

Fresas serie 24 - Punta esférica
Carburo sólido con micrograno
3 filos – Hélice cónica–
Zanco cilíndrico - Corte a derecha

FR

Fraises à bout hémisphérique Série 24
Carbure monobloc micrograin
3 dents - Cône hélicoïdal - Queue droite
- Coupe à droite

TOLERANCES

r= +.0005-.001
d= -.0001-.0004

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