

E

Series 601 - Single Flute Countersink
Micrograin Solid Carbide

Eccentric relief design - Use on soft materials

ES

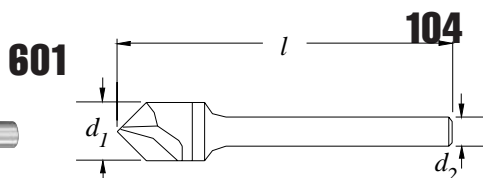
Serie 601 - Avellanador de un filo Countersink
Carburo sólido con micrograno

Diseño de destalonado excéntrico – utilización en materiales blandos

FR

Série 601 - Foret aléateur à goujure unique

Carbure monobloc, micrograin
 Conception à dépouille excentrique- Utilisation sur matériaux tendres



TOLERANCES	
INCLUDED ANGLE = +1°/-1°	
$d_1 = 1/8 - 1/4 = +.0000 - .0005$	
$d_1 = 3/8 - 1 = +.003 - .000$	

Cutter Diameter d_1	Shank Diameter d_2	Overall Length l	60° EDP No.	82° EDP No.	90° EDP No.
1/8	1/8	1-1/2	74001	74101	74201
3/16	3/16	2	74004	74104	74204
1/4	1/4	2	74007	74107	74207
* 3/8	1/4	2-13/16	74010	74110	74210
* 1/2	1/4	2-7/8	74013	74113	74213
* 5/8	3/8	3	74016	74116	74216
* 3/4	1/2	3	74019	74119	74219
* 1	1/2	3-1/4	74022	74122	74222

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Series 603 - 3 Flute Countersink
Micrograin Solid Carbide

Eccentric relief design - Use on general purpose materials

ES

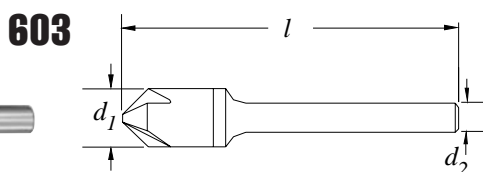
Serie 603 - Avellanador de 3 filos
Carburo sólido con micrograno

Diseño de destalonado excéntrico – utilización en materiales de uso general

FR

Série 603- Foret aléateur à 3 dents

Carbure monobloc, micrograin
 Conception à dépouille excentrique- Utilisation sur matériaux universels



TOLERANCES	
INCLUDED ANGLE = +1°/-1°	
$d_1 = 1/8 - 1/4 = +.0000 - .0005$	
$d_1 = 3/8 - 1 = +.003 - .000$	

Cutter Diameter d_1	Shank Diameter d_2	Overall Length l	60° EDP No.	82° EDP No.	90° EDP No.
1/8	1/8	1-1/2	74025	74125	74225
3/16	3/16	2	74028	74128	74228
1/4	1/4	2	74031	74131	74231
* 3/8	1/4	2-13/16	74034	74134	74234
* 1/2	1/4	2-7/8	74037	74137	74237
* 5/8	3/8	3	74040	74140	74240
* 3/4	1/2	3	74043	74143	74243
* 1	1/2	3-1/4	74046	74146	74246

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Series 606 - 6 Flute Countersink
Micrograin Solid Carbide

Conventional relief design - Use on hardened steel

ES

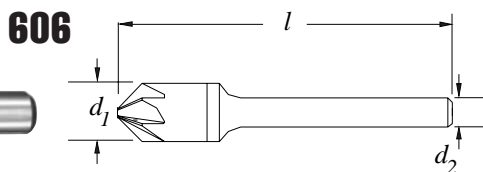
Serie 606 - Avellanador de 6 filos
Carburo sólido con micrograno

Diseño de destalonado excéntrico – utilización en acero templado

FR

Série 606
Foret aléateur à 6 dents

Carbure monobloc, micrograin
 Conception à dépouille excentrique- Utilisation sur acier trempé



TOLERANCES	
INCLUDED ANGLE = +1°/-1°	
$d_1 = 1/8 - 1/4 = +.0000 - .0005$	
$d_1 = 3/8 - 1 = +.003 - .000$	

Cutter Diameter d_1	Shank Diameter d_2	Overall Length l	60° EDP No.	82° EDP No.	90° EDP No.
1/8	1/8	1-1/2	74049	74149	74249
3/16	3/16	2	74052	74152	74252
1/4	1/4	2	74055	74155	74255
* 3/8	1/4	2-13/16	74058	74158	74258
* 1/2	1/4	2-7/8	74061	74161	74261
* 5/8	3/8	3	74064	74164	74264
* 3/4	1/2	3	74067	74167	74267
* 1	1/2	3-1/4	74070	74170	74270

* Steel Shank
 * Con zanco de acero
 * Avec queue en acier