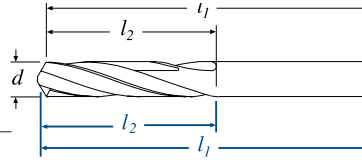


101



Size d	Decimal Equiv.	Flute Length l <sub>2</sub>	Overall Length l <sub>1</sub>	Uncoated		Ti-NAMITE (TiN)		Ti-NAMITE-C (TiCN)		Ti-NAMITE-A (AlTiN)	
				Reg. Spiral Series 101 EDP No.	Fast Spiral Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.
80	.0135	3/16	3/4	51080	52080	57461	57737	57599	57874	57076	57214
79	.0145	3/16	3/4	51079	52079	57462	57738	57600	57875	57077	57215
1/64	.0156	3/16	3/4	51101	---	57463	---	57601	---	57078	---
78	.0160	3/16	3/4	51078	52078	57464	57739	57602	57876	57079	57216
77	.0180	3/16	3/4	51077	52077	57465	57740	57603	57877	57080	57217
76	.0200	1/4	7/8	51076	52076	57466	57741	57604	57878	57081	57218
75	.0210	1/4	7/8	51075	52075	57467	57742	57605	57879	57082	57219
74	.0225	1/4	7/8	51074	52074	57468	57743	57606	57880	57083	57220
73	.0240	1/4	7/8	51073	52073	57469	57744	57607	57881	57084	57221
72	.0250	5/16	1	51072	52072	57470	57745	57608	57882	57085	57222
71	.0260	5/16	1	51071	52071	57471	57746	57609	57883	57086	57223
0.7 mm	.0276	9 mm	28 mm	61001	---	60700	---	68169	---	68268	---
70	.0280	1/2	1-1/4	51070	52070	57472	57747	57610	57884	57087	57224
69	.0292	1/2	1-1/4	51069	52069	57473	57748	57611	57885	57088	57225
68	.0310	1/2	1-1/4	51068	52068	57474	57749	57612	57886	57089	57226
1/32	.0312	1/2	1-1/4	51102	52102	57475	57750	57613	57887	57090	57227
0.8 mm	.0315	10 mm	30 mm	61003	---	60701	---	68170	---	68269	---
67	.0320	1/2	1-1/4	51067	52067	57476	57751	57614	57888	57091	57228
66	.0330	1/2	1-1/4	51066	52066	57477	57752	57615	57889	57092	57229
65	.0350	5/8	1-3/8	51065	52065	57478	57753	57616	57890	57093	57230
0.9 mm	.0354	11 mm	32 mm	61005	---	60702	---	68171	---	68270	---
64	.0360	5/8	1-3/8	51064	52064	57479	57754	57617	57891	57094	57231
63	.0370	5/8	1-3/8	51063	52063	57480	57755	57618	57892	57095	57232
62	.0380	5/8	1-3/8	51062	52062	57481	57756	57619	57893	57096	57233
61	.0390	5/8	1-3/8	51061	52061	57482	57757	57620	57894	57097	57234
1.0 mm	.0394	12 mm	34 mm	61007	---	60703	---	68172	---	68271	---
60	.0400	3/4	1-1/2	51060	52060	57483	57758	57621	57895	57098	57235
59	.0410	3/4	1-1/2	51059	52059	57484	57759	57622	57896	57099	57236
58	.0420	3/4	1-1/2	51058	52058	57485	57760	57623	57897	57100	57237
57	.0430	3/4	1-1/2	51057	52057	57486	57761	57624	57898	57101	57238
1.1 mm	.0433	14 mm	36 mm	61052	---	60704	---	68195	---	68294	---
56	.0465	3/4	1-1/2	51056	52056	57487	57762	57625	57899	57102	57239
3/64	.0469	3/4	1-1/2	51103	52103	57488	57763	57626	57900	57103	57240
1.2 mm	.0472	16 mm	38 mm	61053	---	60705	---	68196	---	68295	---
1.3 mm	.0512	16 mm	38 mm	61054	---	60706	---	68197	---	68296	---
55	.0520	3/4	1-1/2	51055	52055	57489	57764	57627	57901	57104	57241
54	.0550	3/4	1-1/2	51054	52054	57490	57765	57628	57902	57105	57242
1.4 mm	.0551	18 mm	40 mm	61055	---	60707	---	68198	---	68297	---
1.5 mm	.0591	18 mm	40 mm	61009	---	60708	---	68173	---	68272	---
53	.0595	3/4	1-1/2	51053	52053	57491	57766	57629	57903	57106	57243
*1/16	.0625	3/4	1-1/2	51104	52104	57492	57767	57630	57904	57107	57244
1.6 mm	.0630	20 mm	43 mm	61056	---	60709	---	68199	---	68298	---
52	.0635	3/4	1-1/2	51052	52052	57493	57768	57631	57905	57108	57245
1.7 mm	.0669	20 mm	43 mm	61057	---	60710	---	68200	---	68299	---
51	.0670	3/4	1-1/2	51051	52051	57494	57769	57632	57906	57109	57246
50	.0700	7/8	1-3/4	51050	52050	57495	57770	57633	57907	57110	57247
1.8 mm	.0709	22 mm	46 mm	61058	---	60711	---	68201	---	68300	---
49	.0730	7/8	1-3/4	51049	52049	57496	57771	57634	57908	57111	57248
1.9 mm	.0748	22 mm	46 mm	61059	---	60712	---	68202	---	68301	---
48	.0760	7/8	1-3/4	51048	52048	57497	57772	57635	57909	57112	57249
5/64	.0781	7/8	1-3/4	51105	52105	57498	57773	57636	57910	57113	57250
47	.0785	7/8	1-3/4	51047	52047	57499	57774	57637	57911	57114	57251
2.0 mm	.0787	24 mm	49 mm	61011	---	60713	---	68174	---	68273	---
46	.0810	7/8	1-3/4	51046	52046	57500	57775	57638	57912	57115	57252
45	.0820	7/8	1-3/4	51045	52045	57501	57776	57639	57913	57116	57253
2.1 mm	.0827	24 mm	49 mm	61060	---	60714	---	68203	---	68302	---
44	.0860	1	2	51044	52044	57502	57777	57640	57914	57117	57254
2.2 mm	.0866	27 mm	53 mm	61061	---	60715	---	68204	---	68303	---
43	.0890	1	2	51043	52043	57503	57778	57641	57915	57118	57255
2.3 mm	.0906	27 mm	53 mm	61062	---	60716	---	68205	---	68304	---

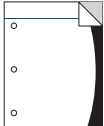
**E**  
**Series 101 Regular  
 Spiral Drills -  
 20° Spiral  
 Series 125 Fast  
 Spiral Drills -  
 35° Spiral  
 Micrograin Solid  
 Carbide**  
 Standard Jobber  
 lengths, 118° Four Facet  
 Drill Point

**ES**  
**Brocas de espiral  
 regular 101 -  
 hélice 20°  
 Brocas de espiral  
 rápido 125 -  
 hélice 35°  
 Carburo sólido con  
 micrograno**  
 Longitudes standard,  
 ángulo de punta 118°,  
 afilado frontal a 4  
 facetas

**FR**  
**101 Forets  
 hélicoïdaux  
 réguliers -  
 Hélice, 20°  
 125 Forets  
 hélicoïdaux  
 rapides -  
 Hélice, 35°  
 Carbure monobloc,  
 micrograin**  
 Série courte standard,  
 pointe quatre faces  
 118°

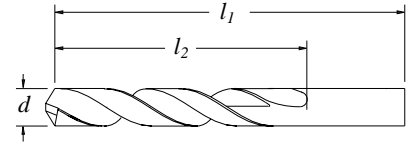
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TOLERANCES





**E**  
**Series 101 Regular  
 Spiral Drills -  
 20° Spiral**  
**Series 125 Fast  
 Spiral Drills -  
 35° Spiral**  
**Micrograin Solid  
 Carbide**  
 Standard Jobber  
 lengths, 118° Four Facet  
 Drill Point

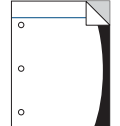
**ES**  
**Brocas de espiral  
 regular 101 -  
 hélice 20°**  
**Brocas de espiral  
 rápido 125 -  
 hélice 35°**  
**Carburo sólido con  
 micrograno**  
 Longitudes standard,  
 ángulo de punta 118°,  
 afilado frontal a 4  
 facetas

**FR**  
**101 Forets  
 hélicoïdaux  
 réguliers -  
 Hélice, 20°**  
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 hélicoïdaux  
 rapides -  
 Hélice, 35°**  
**Carbure monobloc,  
 micrograin**  
 Série courte standard,  
 pointe quatre faces  
 118°

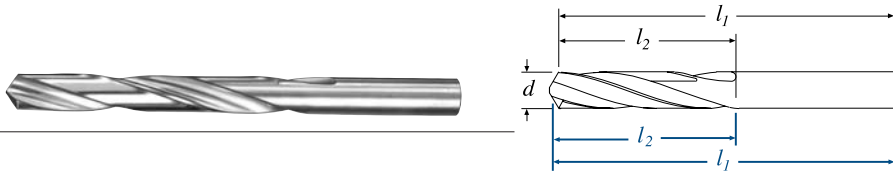
Size d	Decimal Equiv.	Flute Length l <sub>2</sub>	Overall Length l <sub>1</sub>	Uncoated		Ti-NAMITE (TiN)		Ti-NAMITE-C (TiCN)		Ti-NAMITE-A (AlTiN)	
				Reg. Series 101 EDP No.	Fast Spiral Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.
42	.0935	1	2	51042	52042	57504	57779	57642	57916	57119	57256
3/32	.0938	1	2	51106	52106	57505	57780	57643	57917	57120	57257
2.4 mm	.0945	30 mm	57 mm	61063	---	60717	---	68206	---	68305	---
41	.0960	1	2	51041	52041	57506	57781	57644	57918	57121	57258
40	.0980	1	2	51040	52040	57507	57782	57645	57919	57122	57259
2.5 mm	.0984	30 mm	57 mm	61013	---	60718	---	68175	---	68274	---
39	.0995	1-1/4	2-1/4	51039	52039	57508	57783	57646	57920	57123	57260
38	.1015	1-1/4	2-1/4	51038	52038	57509	57784	57647	57921	57124	57261
2.6 mm	.1024	30 mm	57 mm	61064	---	60719	---	68207	---	68306	---
37	.1040	1-1/4	2-1/4	51037	52037	57510	57785	57648	57922	57125	57262
2.7 mm	.1063	33 mm	61 mm	61065	---	60720	---	68208	---	68307	---
36	.1065	1-1/4	2-1/4	51036	52036	57511	57786	57649	57923	57126	57263
7/64	.1094	1-1/4	2-1/4	51107	52107	57512	57787	57650	57924	57127	57264
35	.1100	1-1/4	2-1/4	51035	52035	57513	57788	57651	57925	57128	57265
2.8 mm	.1102	33 mm	61 mm	61066	---	60721	---	68209	---	68308	---
34	.1110	1-1/4	2-1/4	51034	52034	57514	57789	57652	57926	57129	57266
33	.1130	1-1/4	2-1/4	51033	52033	57515	57790	57653	57927	57130	57267
2.9 mm	.1142	33 mm	61 mm	61067	---	60722	---	68210	---	68309	---
32	.1160	1-1/4	2-1/4	51032	52032	57516	57791	57654	57928	57131	57268
3.0 mm	.1181	33 mm	61 mm	61015	---	60723	---	68176	---	68275	---
31	.1200	1-1/4	2-1/4	51031	52031	57517	57792	57655	57929	57132	57269
3.1 mm	.1220	36 mm	65 mm	61068	---	60724	---	68211	---	68310	---
* 1/8	.1250	1-1/4	2-1/4	51108	52108	57518	57793	57656	57930	57133	57270
3.2 mm	.1260	36 mm	65 mm	61069	---	60725	---	68212	---	68311	---
30	.1285	1-1/4	2-1/4	51030	52030	57519	57794	57657	57931	57134	57271
3.3 mm	.1299	36 mm	65 mm	61070	---	60726	---	68213	---	68312	---
3.4 mm	.1339	39 mm	70 mm	61071	---	60727	---	68214	---	68313	---
29	.1360	1-3/8	2-1/4	51029	52029	57520	57795	57658	57932	57135	57272
3.5 mm	.1378	39 mm	70 mm	61017	---	60728	---	68177	---	68276	---
28	.1405	1-3/8	2-1/2	51028	52028	57521	57796	57659	57933	57136	57273
9/64	.1406	1-3/8	2-1/2	51109	52109	57522	57797	57660	57934	57137	57274
3.6 mm	.1417	39 mm	70 mm	61072	---	60729	---	68215	---	68314	---
27	.1440	1-3/8	2-1/2	51027	52027	57523	57798	57661	57935	57138	57275
3.7 mm	.1457	39 mm	70 mm	61073	---	60730	---	68216	---	68315	---
26	.1470	1-3/8	2-1/2	51026	52026	57524	57799	57662	57936	57139	57276
25	.1495	1-3/8	2-1/2	51025	52025	57525	57800	57663	57937	57140	57277
3.8 mm	.1496	43 mm	75 mm	61074	---	60731	---	68217	---	68316	---
24	.1520	1-3/8	2-1/2	51024	52024	57526	57801	57664	57938	57141	57278
3.9 mm	.1535	43 mm	75 mm	61075	---	60732	---	68218	---	68317	---
23	.1540	1-3/8	2-1/2	51023	52023	57527	57802	57665	57939	57142	57279
5/32	.1562	1-3/8	2-1/2	51110	52110	57528	57803	57666	57940	57143	57280
22	.1570	1-3/8	2-1/2	51022	52022	57529	57804	57667	57941	57144	57281
4.0 mm	.1575	43 mm	75 mm	61019	---	60733	---	68178	---	68277	---
21	.1590	1-3/8	2-1/2	51021	52021	57530	57805	57668	57942	57145	57282
20	.1610	1-3/8	2-1/2	51020	52020	57531	57806	57669	57943	57146	57283
4.1 mm	.1614	43 mm	75 mm	61076	---	60734	---	68219	---	68318	---
4.2 mm	.1654	43 mm	75 mm	61077	---	60735	---	68220	---	68319	---
19	.1660	1-5/8	2-3/4	51019	52019	57532	57807	57670	57944	57147	57284
4.3 mm	.1693	47 mm	80 mm	61078	---	60736	---	68221	---	68320	---
18	.1695	1-5/8	2-3/4	51018	52018	57533	57808	57671	57945	57148	57285
11/64	.1719	1-5/8	2-3/4	51111	52111	57534	57809	57672	57946	57149	57286
17	.1730	1-5/8	2-3/4	51017	52017	57535	57810	57673	57947	57150	57287
4.4 mm	.1732	47 mm	80 mm	61079	---	60737	---	68222	---	68321	---
16	.1770	1-5/8	2-3/4	51016	52016	57536	57811	57674	57948	57151	57288
4.5 mm	.1772	47 mm	80 mm	61021	---	60738	---	68179	---	68278	---
15	.1800	1-5/8	2-3/4	51015	52015	57537	57812	57675	57949	57152	57289
4.6 mm	.1811	47 mm	80 mm	61080	---	60739	---	68223	---	68322	---
14	.1820	1-5/8	2-3/4	51014	52014	57538	57813	57676	57950	57153	57290
4.7 mm	.1850	47 mm	80 mm	61081	---	60740	---	68224	---	68323	---
13	.1850	1-5/8	2-3/4	51013	52013	57539	57814	57677	57951	57154	57291

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Size * d	Decimal Equiv.	Flute Length l <sub>2</sub>	Overall Length l <sub>1</sub>	Uncoated		Ti-NAMITE (TiN)		Ti-NAMITE-C (TiCN)		Ti-NAMITE-A (AlTiN)	
				Reg. Spiral Series 101 EDP No.	Fast Spiral Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.
3/16	.1875	1-5/8	2-3/4	51112	52112	57540	57815	57678	57952	57155	57292
4.8 mm	.1890	52 mm	86 mm	61082	---	60741	---	68225	---	68324	---
12	.1890	1-5/8	2-3/4	51012	52012	57541	57816	57679	57953	57156	57293
11	.1910	1-5/8	2-3/4	51011	52011	57542	57817	57680	57954	57157	57294
4.9 mm	.1929	52 mm	86 mm	61083	---	60742	---	68226	---	68325	---
10	.1935	1-5/8	2-3/4	51010	52010	57543	57818	57681	57955	57158	57295
9	.1960	1-3/4	3	51009	52009	57544	57819	57682	57956	57159	57296
5.0 mm	.1969	52 mm	86 mm	61023	---	60743	---	68180	---	68279	---
8	.1990	1-3/4	3	51008	52008	57545	57820	57683	57957	57160	57297
5.1 mm	.2008	52 mm	86 mm	61084	---	60744	---	68227	---	68326	---
7	.2010	1-3/4	3	51007	52007	57546	57821	57684	57958	57161	57298
13/64	.2031	1-3/4	3	51113	52113	57547	57822	57685	57959	57162	57299
6	.2040	1-3/4	3	51006	52006	57548	57823	57686	57960	57163	57300
5.2 mm	.2047	52 mm	86 mm	61085	---	60745	---	68228	---	68327	---
5	.2055	1-3/4	3	51005	52005	57549	57824	57687	57961	57164	57301
5.3 mm	.2087	52 mm	86 mm	61086	---	60746	---	68229	---	68328	---
4	.2090	1-3/4	3	51004	52004	57550	57825	57688	57962	57165	57302
5.4 mm	.2126	57 mm	93 mm	61087	---	60747	---	68230	---	68329	---
3	.2130	1-3/4	3	51003	52003	57551	57826	57689	57963	57166	57303
5.5 mm	.2165	57 mm	93 mm	61025	---	60748	---	68181	---	68280	---
7/32	.2188	1-3/4	3	51114	52114	57552	57827	57690	57964	57167	57304
5.6 mm	.2205	57 mm	93 mm	61088	---	60749	---	68231	---	68330	---
2	.2210	1-3/4	3	51002	52002	57553	57828	57691	57965	57168	57305
5.7 mm	.2244	57 mm	93 mm	61089	---	60750	---	68232	---	68331	---
1	.2280	1-3/4	3	51001	52001	57554	57829	57692	57966	57169	57306
5.8 mm	.2283	57 mm	93 mm	61090	---	60751	---	68233	---	68332	---
5.9 mm	.2323	57 mm	93 mm	61091	---	60752	---	68234	---	68333	---
A	.2340	2	3-1/4	51201	52201	57555	57830	57693	57967	57170	57307
15/64	.2344	2	3-1/4	51115	52115	57556	57831	57694	57968	57171	57308
6.0 mm	.2362	57 mm	93 mm	61027	---	60753	---	68182	---	68281	---
B	.2380	2	3-1/4	51202	52202	57557	57832	57695	57969	57172	57309
6.1 mm	.2402	63 mm	101 mm	61092	---	60754	---	68235	---	68334	---
C	.2420	2	3-1/4	51203	52203	57558	57833	57696	57970	57173	57310
6.2 mm	.2441	63 mm	101 mm	61093	---	60755	---	68236	---	68335	---
D	.2460	2	3-1/4	51204	52204	57559	57834	57697	57971	57174	57311
6.3 mm	.2480	63 mm	101 mm	61094	---	60756	---	68237	---	68336	---
*E	.2500	2	3-1/4	51205	52205	57560	57835	57698	57972	57175	57312
1/4	.2500	2	3-1/4	51116	52116	57561	57836	57699	57973	57176	57313
6.4 mm	.2520	63 mm	101 mm	61095	---	60757	---	68238	---	68337	---
6.5 mm	.2559	63 mm	101 mm	61029	---	60758	---	68183	---	68282	---
F	.2570	2	3-1/4	51206	52206	57562	57837	57700	57974	57177	57314
6.6 mm	.2598	63 mm	101 mm	61096	---	60759	---	68239	---	68338	---
G	.2610	2-1/8	3-1/2	51207	52207	57563	57838	57701	57975	57178	57315
6.7 mm	.2638	63 mm	101 mm	61097	---	60760	---	68240	---	68339	---
17/64	.2656	2-1/8	3-1/2	51117	52117	57564	57839	57702	57976	57179	57316
H	.2660	2-1/8	3-1/2	51208	52208	57565	57840	57703	57977	57180	57317
6.8 mm	.2677	69 mm	109 mm	61098	---	60761	---	68241	---	68340	---
6.9 mm	.2717	69 mm	109 mm	61099	---	60762	---	68242	---	68341	---
I	.2720	2-1/8	3-1/2	51209	52209	57566	57841	57704	57978	57181	57318
7.0 mm	.2756	69 mm	109 mm	61031	---	60763	---	68184	---	68283	---
J	.2770	2-1/8	3-1/2	51210	52210	57567	57842	57705	57979	57182	57319
7.1 mm	.2795	69 mm	109 mm	61100	---	60764	---	68243	---	68342	---
K	.2810	2-1/8	3-1/2	51211	52211	57568	57843	57706	57980	57183	57320
9/32	.2812	2-1/8	3-1/2	51118	52118	57569	57844	57707	57981	57184	57321
7.2 mm	.2835	69 mm	109 mm	61101	---	60765	---	68244	---	68343	---
7.3 mm	.2874	69 mm	109 mm	61102	---	60766	---	68245	---	68344	---
L	.2900	2-1/8	3-1/2	51212	52212	57570	57845	57708	57982	57185	57322
7.4 mm	.2913	69 mm	109 mm	61103	---	60767	---	68246	---	68345	---
M	.2950	2-3/8	3-3/4	51213	52213	57571	57846	57709	57983	57186	57323
7.5 mm	.2953	69 mm	109 mm	61033	---	60768	---	68185	---	68284	---

**E**

Series 101 Regular  
Spiral Drills -  
20° Spiral  
Series 125 Fast  
Spiral Drills -  
35° Spiral  
Micrograin Solid  
Carbide

Standard Jobber  
lengths, 118° Four Facet  
Drill Point

**ES**

Brocas de espiral  
regular 101 -  
hélice 20°  
Brocas de espiral  
rápido 125 -  
hélice 35°  
Carburo sólido con  
micrograno

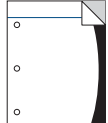
Longitudes standard,  
ángulo de punta 118°,  
afilado frontal a 4  
facetas

**FR**

101 Forets  
hélicoïdaux  
réguliers -  
Hélice, 20°  
125 Forets  
hélicoïdaux  
rapides -  
Hélice, 35°  
Carbure monobloc,  
micrograin  
Série courte standard,  
pointe quatre faces  
118°

4

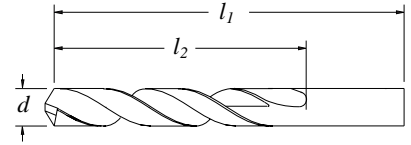
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TOLERANCES



125



**E**

**Series 101 Regular Spiral Drills - 20° Spiral**  
**Series 125 Fast Spiral Drills - 35° Spiral**  
*Micrograin Solid Carbide*  
 Standard Jobber lengths, 118° Four Facet Drill Point

**ES**

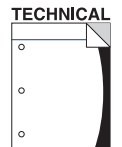
**Brocas de espiral regular 101 - hélice 20°**  
**Brocas de espiral rápido 125 - hélice 35°**  
*Carburo sólido con micrograno*  
 Longitudes standard, ángulo de punta 118°, afilado frontal a 4 facetas

**FR**

**101 Forets hélicoïdaux réguliers - Hélice, 20°**  
**125 Forets hélicoïdaux rapides - Hélice, 35°**  
*Carbure monobloc, micrograin*  
 Série courte standard, pointe quatre faces 118°

Size d	Decimal Equiv.	Flute Length l <sub>2</sub>	Overall Length l <sub>1</sub>	Uncoated		Ti-NAMITE (TiN)		Ti-NAMITE-C (TiCN)		Ti-NAMITE-A (AlTiN)	
				Reg. Spiral Series 101 EDP No.	Fast Spiral Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.	Series 101 EDP No.	Series 125 EDP No.
19/64	.2969	2-3/8	3-3/4	51119	52119	57572	57847	57710	57984	57187	57324
7.6 mm	.2992	75 mm	117 mm	61104	---	60769	---	68247	---	68346	---
N	.3020	2-3/8	3-3/4	51214	52214	57573	57848	57711	57985	57188	57325
7.7 mm	.3031	75 mm	117 mm	61105	---	60770	---	68248	---	68347	---
7.8 mm	.3071	75 mm	117 mm	61106	---	60771	---	68249	---	68348	---
7.9 mm	.3110	75 mm	117 mm	61107	---	60772	---	68250	---	68349	---
* 5/16	.3125	2-3/8	3-3/4	51120	52120	57574	57849	57712	57986	57189	57326
8.0 mm	.3150	75 mm	117 mm	61035	---	60773	---	68186	---	68285	---
O	.3160	2-3/8	3-3/4	51215	52215	57575	57850	57713	57987	57190	57327
8.1 mm	.3189	75 mm	117 mm	61108	---	60774	---	68251	---	68350	---
8.2 mm	.3228	75 mm	117 mm	61109	---	60775	---	68252	---	68351	---
P	.3230	2-3/8	3-3/4	51216	52216	57576	57851	57714	57988	57191	57328
8.3 mm	.3268	75 mm	117 mm	61110	---	60776	---	68253	---	68352	---
21/64	.3281	2-1/2	4	51121	52121	57577	57852	57715	57989	57192	57329
8.4 mm	.3307	75 mm	117 mm	61111	---	60777	---	68254	---	68353	---
Q	.3320	2-1/2	4	51217	52217	57578	57853	57716	57990	57193	57330
8.5 mm	.3346	75 mm	117 mm	61037	---	60778	---	68187	---	68286	---
8.6 mm	.3386	81 mm	125 mm	61112	---	60779	---	68255	---	68354	---
R	.3390	2-1/2	4	51218	52218	57579	57854	57717	57991	57194	57331
8.7 mm	.3425	81 mm	125 mm	61113	---	60780	---	68256	---	68355	---
11/32	.3438	2-1/2	4	51122	52122	57580	57855	57718	57992	57195	57332
8.8 mm	.3465	81 mm	125 mm	61114	---	60781	---	68257	---	68356	---
S	.3480	2-1/2	4	51219	52219	57581	57856	57719	57993	57196	57333
8.9 mm	.3504	81 mm	125 mm	61115	---	60782	---	68258	---	68357	---
9.0 mm	.3543	81 mm	125 mm	61039	---	60783	---	68188	---	68287	---
T	.3580	2-3/4	4-1/4	51220	52220	57582	57857	57720	57994	57197	57334
9.1 mm	.3583	81 mm	125 mm	61116	---	60784	---	68259	---	68358	---
23/64	.3594	2-3/4	4-1/4	51123	52123	57583	57858	57721	57995	57198	57335
9.2 mm	.3622	81 mm	125 mm	61117	---	60785	---	68260	---	68359	---
9.3 mm	.3661	81 mm	125 mm	61118	---	60786	---	68261	---	68360	---
U	.3680	2-3/4	4-1/4	51221	52221	57584	57859	57722	57996	57199	57336
9.4 mm	.3701	81 mm	125 mm	61119	---	60787	---	68262	---	68361	---
9.5 mm	.3740	81 mm	125 mm	61041	---	60788	---	68189	---	68288	---
* 3/8	.3750	2-3/4	4-1/4	51124	52124	57585	57860	57723	57997	57200	57337
V	.3770	2-3/4	4-1/4	51222	52222	57586	57861	57724	57998	57201	57338
9.6 mm	.3780	87 mm	133 mm	61120	---	60789	---	68263	---	68362	---
9.7 mm	.3819	87 mm	133 mm	61121	---	60790	---	68264	---	68363	---
9.8 mm	.3858	87 mm	133 mm	61122	---	60791	---	68265	---	68364	---
W	.3860	2-7/8	4-1/2	51223	52223	57587	57862	57725	57999	57202	57339
9.9 mm	.3898	87 mm	133 mm	61123	---	60792	---	68266	---	68365	---
25/64	.3906	2-7/8	4-1/2	51125	52125	57588	57863	57726	58000	57203	57340
10.0 mm	.3937	87 mm	133 mm	61043	---	60793	---	68190	---	68289	---
X	.3970	2-7/8	4-1/2	51224	52224	57589	57864	57727	58001	57204	57341
10.2 mm	.4015	87 mm	133 mm	61124	---	60794	---	68267	---	68366	---
Y	.4040	2-7/8	4-1/2	51225	52225	57590	57865	57728	58002	57205	57342
13/32	.4062	2-7/8	4-1/2	51126	52126	57591	57866	57729	58003	57206	57343
Z	.4130	2-7/8	4-1/2	51226	52226	57592	57867	57730	58004	57207	57344
10.5 mm	.4134	87 mm	133 mm	61045	---	60795	---	68191	---	68290	---
27/64	.4219	2-7/8	4-1/2	51127	52127	57593	57868	57731	58005	57208	57345
11.0 mm	.4331	94 mm	142 mm	61047	---	60796	---	68192	---	68291	---
7/16	.4375	2-7/8	4-1/2	51128	52128	57594	57869	57732	58006	57209	57346
11.5 mm	.4528	94 mm	142 mm	61049	---	60797	---	68193	---	68292	---
29/64	.4531	3	4-3/4	51129	52129	57595	57870	57733	58007	57210	57347
15/32	.4688	3	4-3/4	51130	52130	57596	57871	57734	58008	57211	57348
12.0 mm	.4724	101 mm	151 mm	61051	---	60798	---	68194	---	68293	---
31/64	.4844	3	4-3/4	51131	52131	57597	57872	57735	58009	57212	57349
1/2	.5000	3	4-3/4	51132	52132	57598	57873	57736	58010	57213	57350
* Series 101 Set				61175		57353		57355		57351	
* Series 125 Set					62175		57354		57356		57352

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